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(54) Aqueous disinfectant solutions having residual biocidal activity.

(57) The present invention relates to aqueous disinfectant solutions having residual biocidal activity.

The aqueous solutions comprise from 60 to 80% v/v of a C<sub>1</sub> to C<sub>4</sub> alkanol and at least two anti-microbial agents, the at least two agents having a combined concentration in the solution of up to 2% w/v.

The first antimicrobial agent is a biguanide compound and the second is a quaternary ammonium compound.

Preferably the alkanol is ethanol or isopropanol.

The composition may be impregnated onto a cloth, such as paper or a fabric to form disinfectant wipes or may be used as aerosol sprays. The composition will be useful in cleaning hard surfaces in hospitals. They show good biocidal activity which remains effective after evaporation of the alcohol. The compositions also facilitate removal of soil from the surfaces.

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AQUEOUS DISINFECTANT SOLUTIONS HAVING RESIDUAL BIOCIDAL  
ACTIVITY

5 The present invention relates to aqueous disinfectant solutions having residual biocidal activity which may be used, for example, in aerosol sprays or impregnated onto cloths to form wipes.

10 Wipes impregnated with alkanols, such as ethanol or isopropanol, are known. For instance a product sold under the name "Azo-Wipe" comprises a non-woven fabric saturated with isopropyl alcohol. "Azo-wipe" wipes can be used to wipe hard surfaces but have the disadvantage that their biocidal activity only remains until the  
15 alkanol has evaporated. Moreover, the alkanol can cause blood to congeal and thereby make soil removal difficult.

An aerosol spray formulation for feminine hygiene is described in British Patent Specification No.1,026,831  
20 to Mediline A.G. The formulation contains one or preferably two synthetic bactericides and an emollient in a propellant liquid. The formulation may contain up to 5% of a lower alkanol. The bactericide may be a quaternary ammonium compound, a halogenophenyl bactericide  
25 or a guanide-based bactericide. Preferably a mixture of the first two types are used. The aerosol is not indicated to be of use for disinfecting hard surfaces.

United States Patent Specification No.4,311,479, assigned  
30 to Exterma-Germ Products Ltd., describes a cloth impregnated with an antimicrobial composition. The cloth is activated for use by contact with water. Two compositions described comprise mixtures of a quaternary ammonium compound and a polymeric biguanide. These  
35 are impregnated onto the cloth as aqueous solutions.

Canadian Patent Specification No. 33,513 granted to  
Dustlkin Products relates to germicidal paper and describes  
methods of preparing dry papers having germicidal activity.  
In use the paper may be used as a dust cloth  
5 or saturated with water to wipe surfaces. Antibacterial  
agents used in the dry papers include quaternary ammonium  
compounds. The patent does not mention the use of  
lower alkanols or guanide compounds as anti-bacterial  
agents, nor the use of liquid compositions as biocidal  
10 agents.

An aerosol spray for disinfecting hard surfaces, containing  
0.02% 1,1' hexamethylenebis [5-(4-chlorophenyl)  
bi,uanide] digluconate (usually known as chlorhexidine  
15 gluconate) in 70% industrial methylated spirit (IMS),  
is presently on the market. The spray has short-term  
biocidal activity due to its alcohol content, but the  
chlorhexidine gluconate has only limited activity  
against Gram negative organisms, especially Pseudomonas  
20 species. It is also inactivated in the presence of  
organic soil.

Other disinfectant compositions are disclosed in British  
Patent Specifications Nos: 1553 132 (Salkin), 1 499 448  
25 (Arbrook), 1 431 238 (Bayer) 1 268 576 (Goldschmidt),  
1 178 757 (Rohner) 1 101 830 (Deutsche Solvay) and  
1 046 966 (Armour). However, there is no indication  
in these specifications that the compositions disclosed  
therein have significant residual activity. Many of  
30 the disclosed compositions rely for their activity on  
the presence of special components not used in the  
compositions of the present invention.

According to the present invention, an aqueous disinfectant  
35 solution comprises:

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- a) 60 to 80% v/v of a C<sub>1</sub> to C<sub>4</sub> alkanol;
  - b) a bisguanide antimicrobial agent; and
  - c) a quaternary ammonium antimicrobial agent,
- wherein the combined concentration of the antimicrobial agents in the solution is up to 2% w/v.

Preferably, the combined concentration of the antimicrobial agents is up to 1% w/v.

- 10 The disinfectant composition of the present invention may be used to disinfect and remove soil contaminants from hard surfaces and confer a residual biocidal activity thereon. For example, the compositions in the form of sprays or impregnated wipes may be used for disinfecting or removing soil from hard surfaces, such as operating tables, instruments and machinery in hospitals or surgeries.

- 20 The C<sub>1</sub> to C<sub>4</sub> alkanol may be methanol, ethanol, one of the propanols or a mixture of such alkanols, for instance IMS. Preferably, the alkanol is isopropanol or ethanol. Conveniently, the ethanol is denatured.

- 25 The alkanol preferably comprises about 70% v/v, of the composition. The alkanol is itself a biocidal agent.

- The biguanide antimicrobial agent is preferably 1,1'-hexamethylenebis [5-(4-chlorophenyl) biguanide] digluconate (chlorhexidine gluconate), but may also be 1,1'-hexamethylene bis [5-(4-chlorophenyl) biguanide] diacetate or 1,1'-hexamethylenebis [5-(4-chlorophenyl) biguanide] dihydrochloride. Alternatively, the biguanide antimicrobial agent may be a soluble salt of 1,6-di-(4-chlorophenyl-biguanide) hexane or a polymeric biguanid sold as Vantocil 1B (Registered Trade Mark). (Vantocil 1B is manufactured by Imperial Chemical Industries Ltd.).

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In a preferred embodiment of the invention, the quaternary ammonium antimicrobial agent comprises:

an alkyldimethylbenzyl -, alkyltrimethyl-, or dialkyldimethyl - ammonium halide or a mixture thereof.

Preferably, the alkyl groups in the quaternary ammonium compounds are straight chain and contain from 12 to 18 carbon atoms. The halide is preferably chloride.

Suitable quaternary ammonium compounds include octyl dimethyl benzyl ammonium chloride, octyl decyl dimethyl ammonium chloride, dioctyl dimethyl ammonium chloride, didecyl dimethyl ammonium chloride and dimethyl ethyl benzyl ammonium chloride.

A particularly suitable quaternary ammonium compound is Bardac 205M, manufactured by Lonza of Basle, Switzerland. It is a mixture of alkyl dimethyl benzyl ammonium chlorides and dialkyl dimethyl ammonium chlorides.

The composition may also include a chelating agent, such as ethylenediaminetetra-acetic acid (EDTA), which are known to render some micro-organisms more susceptible to antimicrobial agents.

The composition may also include a surfactant, preferably a non-ionic surfactant, to facilitate the cleaning of soiled surfaces. A preferred surfactant is a non-ionic surfactant supplied under the trade name Pluronic F88 (supplied by B.A.S.F. Chemicals of Wyandotte, U.S.A.). Alternatively, the surfactant may be an amphoteric surfactant supplied under the trade name Lexaine C (manufactured by Index Chemicals of Philadelphia, U.S.A.).

The surfactant should be compatible with all the other components of the mixture. (Lexaine C is not compatible with chl rhexidine gluconate and should therefore not be used in combination therewith).

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The compositions of the present invention may also include up to about 0.2% of a fragrance to give the composition a pleasant odour. Suitable fragrances are those supplied by International Flavours and Fragrances Ltd. under the designations EAG 5109, EAG 5110, EAG 5198 and EAG 5199.

Preferably the composition is impregnated onto a cloth such as paper or a woven or non-woven fabric to provide a disinfectant wipe. Advantageously the wipe is saturated with the composition.

Particularly suitable cloths for use in providing a wipe are those free from binders, being bonded either by thermal bonding techniques such as calendering or by processes of the type used in providing spun bonded fabrics.

Alternatively, the composition is mixed with a propellant to provide a formulation suitable for use as an aerosol spray. Conventional propellants and additives, such as mist activators, may be used to provide a sprayable composition. Preferably, the spray can containing the composition is provided with a 360° valve to facilitate cleaning of difficultly-accessible surfaces.

Application of the composition of the present invention to a suitable substrate has an immediate biocidal action on the substrate. The composition has mycobactericidal, fungicidal, virucidal and antibacterial activity. It is effective against both Gram positive and Gram negative bacteria, including Pseudomonas species. Moreover its activity is retained for a considerable time after evaporation of the alkanol. This residual activity is not exhibited by other commercially available compositions.

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It is envisaged that the compositions of the present invention, particularly in the form of disinfectant wipes or sprays, will be of use in hospitals and surgeries to clean hard surfaces, such as operating tables and instrument trays, surgical instruments and machinery. The effectiveness of the compositions of the present invention is thought to be due to the use of three types of biocidal agent contained therein which provide a broad spectrum of immediate and residual biocidal activity.

Some preferred embodiments in accordance with the present invention will now be described by way of Example.

15

EXAMPLE 1

The following ingredients were mixed together

Denatured ethanol 700 ml

Bardac 205 M 2.0g

Chlorhexidine gluconate 2.5g

20 The mixture was made up to 1 litre with water.

Alternatively, 12.5ml of chlorhexidine gluconate BP (a 20% aqueous solution of chlorhexidine gluconate) can be used in place of the solid chlorhexidine gluconate.

25

Bardac 205 M has the following composition:

Alkyl (C<sub>14</sub>, 50% C<sub>12</sub>, 40%;

C<sub>16</sub>, 10%) dimethyl benzyl

ammonium chloride 20%

30

Octyl decyl dimethyl ammonium

chloride 15%

Diocetyl dimethyl ammonium

35

chloride 7.5%

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Didecyl dimethyl ammonium  
chloride 7.5%

Inerts 50%

5

The final composition therefore contained 70% v/v denatured ethanol, 0.25% w/v biguanide antimicrobial agent and 0.1% of quaternary ammonium compounds. If desired, up to 0.2% w/v of a fragrance may be added to the composition.

10

#### EXAMPLE 2

The following ingredients were mixed together:

Isopropyl alcohol 700 ml

Bardac 205 M 0.4g

15 Vantocil 1B 25 ml

The mixture was made up to a volume of 1 litre with water.

Vantocil 1B is an aqueous, slightly opalescent, pale yellow liquid containing 20% of a polymeric biguanide hydrochloride. It has a viscosity of 3-5 cP (25°C) and a specific gravity of 1.035 (25°C).

20

The final composition therefore contained 70% isopropyl alcohol, 0.5% w/v active biguanide compound and 0.02% w/v active quaternary ammonium compounds. If desired, up to 0.2% w/v of a fragrance may be added to the composition.

25

#### EXAMPLE 3

30 Disinfectant wipes were prepared by dipping a roll of non-woven fabric into the composition of Example 1 or Example 2. The fabric was either a binder free non-woven fabric, or a modified entangled rayon fibre fabric bonded with 5% of Primal HAS binder supplied by Chicopee Ltd. of New Brunswick U.S.A. The impregnated roll was placed in a hermetically-sealed evaporation-resistant container prior to use.

35



EXAMPLE 4

The composition of Example 1 or Example 2 was also mixed with Arcton 12, a fluorocarbon propellant, in a weight ratio of 70:30. and placed under pressure in an aerosol spray can be arranged to produce a fine mist. The aerosol mixture was prepared and placed in a pressurised container using conventional techniques and additives. The container was provided with a 360° valve.

EXPERIMENTAL RESULTS

A hard surface was simulated by use of a 15 cm x 15 cm white ceramic tile. The surface was divided into two equal portions by a line drawn thereon, and both portions were contaminated with bacteria by spraying, using a hand atomiser. The spray contained a test organism at a concentration of between  $10^7$  and  $10^8$  organisms per ml. Tests were carried out using Pseudomonas aeruginosa, Staph. aureus, E coli and Salmonella cholerae-sis.

The tile was allowed to dry in air for about 10 minutes. It was shown that the dried tiles had approximately  $8 \times 10^5$  organisms per tile ( $3.5 \times 10^3$  organisms per  $\text{cm}^2$ ).

One portion of the tile was treated by either wiping or spraying with a disinfectant composition. In the case of spraying, care was taken to ensure that the untreated portion of the tile was fully covered. The tile was again allowed to dry in air for up to 10 minutes. Samples were taken from the treated and untreated portions of the tile by taking RODAC plate impressions. The RODAC plates contained 0.75% TWEEN 80 (Registered Trade Mark) and 0.75% lecithin. The TWEEN 80 and lecithin act to neutralise the activity of any biocidal compounds in the sample and are used following the procedure of Babb et al (J. of Hosp. Inf., 2, 267-272).

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The tile was then recontaminated over the whole area by r spraying from th hand atomiser. The til was allowed to dry in air for approximately 10 minutes. Samples were again taken from the treated and untreated portions and plated using RODAC plates. All the plates were incubated at 32°C. for 48 hours.

The plates covered with samples from the untreated portions are called Control 1 and Control 2 and the plates covered with samples from the treated portions are called Treatment and Residual in the following Table 1.

The results given in Table 1 are for use of Pseudomonas aeruginosa, but similar results have been obtained using other organisms.

In Table 1, + indicates that confluent growth of the organism was observed, - indicates no growth or a few isolated colonies of growth was observed, Test 1 refers to wiping with an Azo-Wipe wipe (a wipe saturated in 70% isopropyl alcohol), Test 2 to spraying with DISPRAY 2, (a commercially-available spray containing 0.02% chlorhexidine gluconate in 70% IMS), Test 3 to wiping with a wipe including a composition according to the present invention and Test 4 to spray with a composition according to the invention. In Tests 3a and 4a, a composition according to Example 1 was used and in Tests 3b and 4b, a composition according to Example 2 was used.

In tests 3a or b -I, the binder free fabric was used and in Tests 3a or b - II, the bound fabric was used.

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Test	Control 1	Control 2	Treatment	Residual
1	+	+	-	+
2	+	+	-	+
3a-I	+	+	-	-
3a-II	+	+	-	-
3b-I	+	+	-	-
3b-II	+	+	-	-
4a	+	+	-	-
4b	+	+	-	-

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It can be seen from the Table that presently-available wip s or sprays are able to confer immediate protection on a hard surface, but this protection is short-lived, whereas wipes or sprays including compositions according to the present invention confer on the surface a residual biocidal activity. This residual activity can last for up to 24 hours.

It is possible that, in the above test procedure, the inactivation effect of the TWEEN 80 and lecithin may not be immediate due to the time needed to complete inactivation. Therefore, to confirm the residual activity of the compositions of the present invention the following test was employed. It is derived from Lowbury and Lilly's technique for determining the number of viable bacteria removed from hands when washing. (B.M.J., May 14, 1960, 1448-1450).

A ceramic white tile (15 cm x 15 cm) was treated with a biocide formulation, either by wiping or spraying, and allowed to dry and stand for a certain time. Thereafter a carefully controlled number of organisms was sprayed onto the tile. The tile was placed in a sterile polyethylene bag containing 100 ml of a neutraliser solution (1% TWEEN 80, 1% lecithin). After 1 minute of uniform gentle agitation, 1 ml aliquots were removed, diluted in phosphate buffer and plated out with molten tryptone soya agar. The viable number of surviving organisms can be calculated after incubation at 32°C for 48 hours.

The numbers of viable organisms recovered from the tile treated with a wipe composition according to the present invention can b calculated as % survivors against those found with the commercially available Azo-Wipe or Dispray 2, i.e. % survivors is equal to

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number viable using a composition according to  
the present invention

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x 100

number viable using either Azo-Wipe or Dispray 2

5

Table 2 shows the results obtained using a wipe of the present invention (incorporating a composition according to Example 2) against commercially available products, with various reinfesting organisms.

10

The composition according to Example 1 has very similar activity to that of Example 2 and therefore a test using a wipe incorporating a composition according to Example 1 against the organisms given in Table 2 would yield results closely similar to those given in Table 2.

15

TABLE 2

ORGANISM	NUMBER (ORGS/ML.) AND % SURVIVORS					
	ASOWIPE	V	WIPE*	DISPRAY 2	V	WIPE
Staph. aureus	3.5 x 10 <sup>5</sup> 100%	V	2.9 x 10 <sup>4</sup> 8.2%	2.1 x 10 <sup>6</sup> 100%	V	6.6 x 10 <sup>3</sup> 0.3%
Salm. cholera	2.1 x 10 <sup>5</sup> 100%	V	2.3 x 10 <sup>3</sup> 1%	1.1 x 10 <sup>5</sup> 100%	V	8.8 x 10 <sup>1</sup> 0.1%
Ps. aeruginosa	4.5 x 10 <sup>5</sup> 100%	V	9.2 x 10 <sup>3</sup> 6.1%	6.9 x 10 <sup>5</sup> 100%	V	2.2 x 10 <sup>3</sup> 0.4%

\* = An impregnated wipe according to the present invention.

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This confirms the previous results, and shows that the composition according to the present invention confers a residual biocidal activity relative to the commercially available products.

5

If a surfactant, such as Pluronic F 88 or Lexaine C, is included in the composition, cleaning of soiled surfaces is facilitated.

- 10 It was shown that the composition of the present invention is active against a wide range of bacteria, including *Pseudomonas* varieties, by standard tests.

- The active ingredients in the composition according  
15 to the invention have proved histories of low toxicity. Therefore its use should present no problems from this point of view. Moreover, the composition may be used, without adverse effects, on a wide variety of substrates, such as most metals, adequately-compounded rubbers  
20 and plastics. However, biguanide compounds may tarnish copper and it may be advisable not to use the present composition on copper utensils or surfaces.

- Thus the present invention provides a composition which  
25 can be used to confer residual biocidal activity on a disinfected surface..

CLAIMS

1. An aqueous disinfectant solution comprising:
  - a) 60 to 80% v/v of a C<sub>1</sub> to C<sub>4</sub> alkanol;
  - 5       b) a biguanide antimicrobial agent; and
  - c) a quaternary ammonium antimicrobial agent,wherein the combined concentration of the antimicrobial agents in the solution is up to 2% w/v.
- 10 2. An aqueous disinfectant solution according to claim 1, wherein the combined concentration is up to 1% w/v.
- 15 3. An aqueous disinfectant solution according to claim 1 or claim 2, wherein the alkanol is ethanol or isopropanol.
- 20 4. An aqueous disinfectant solution according to claim 3, wherein the alkanol is denatured ethanol.
5. An aqueous disinfectant solution according to any one of claims 1 to 4, comprising about 70% v/v of the alkanol.
- 25 6. An aqueous disinfectant solution according to any one of claims 1 to 5 wherein the biguanide antimicrobial agent is 1,1' hexamethylenebis [5-(4-chlorophenyl) biguanide] digluconate.
- 30 7. An aqueous disinfectant solution according to any one of claims 1 to 5, wherein the biguanide antimicrobial agent is a polymeric biguanide.
- 35 8. An aqueous disinfectant solution according to any one of claims 1 to 7, wherein the quaternary ammonium antimicrobial agent comprises an alkyl dimethylbenzyl-, alkyltrimethyl-, or dialkyldimethyl- ammonium halide or a mixture thereof.



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9. An aqueous disinfectant solution according to claim 8, wherein the alkyl groups in the quaternary ammonium compounds are straight chain and have from 12 to 18 carbon atoms.
- 5 10. An aqueous disinfectant solution according to claim 8 or claim 9, wherein the halide is chloride.
- 10 11. An aqueous disinfectant solution according to any one of claims 1 to 10, and including a chelating agent.
12. An aqueous disinfectant solution according to any one of claims 1 to 11, and including a surfactant.
- 15 13. An aqueous disinfectant solution according to any one of claims 1 to 12, and including up to 0.2% w/v of a fragrance.
- 20 14. A disinfectant wipe comprising a cloth impregnated with a solution according to any one of claims 1 to 13.
15. A disinfectant wipe according to claim 14, wherein the cloth is saturated with the solution.
- 25 16. A disinfectant wipe according to claim 14 or claim 15, wherein the cloth is a non-woven fabric free of binders.
- 30 17. A disinfectant formulation for use in an aerosol spray, comprising a solution according to any one of claims 1 to 13 in admixture with a propellant.
- 35 18. A disinfectant aerosol spray comprising a formulation according to claim 17 contained under pressure in an aerosol can.

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19. A method of disinfecting a substrate comprising applying thereto a solution according to any one of claims 1 to 12.

5 20. A method according to claim 19, wherein the solution is applied to the substrate using a wipe according to any one of claims 14 to 16.

10 21. A method according to claim 19, wherein the solution is applied to the substrate using an aerosol spray according to claim 18.



European Patent  
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# EUROPEAN SEARCH REPORT

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Application number

EP 83 30 3799

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 3)
D,A	US-A-4 311 479 (D.J. FENN et al.)  * Whole document *	1-3,6-10,12,14-16,19,20	A 01 N 47/44 A 61 L 15/00 A 61 L 2/22 // (A 01 N 47/44 A 01 N 33/12 A 01 N 31/02 )
D,A	GB-A-1 553 132 (N. SALKIN)  * Page 1, line 90 - page 2, line 63; page 3, lines 65-80; example 3 *	1-6,12,13	
A	GB-A- 821 113 (I.C.I.)  * Page 2, line 77 - page 3, line 65; examples 3,5,8; claims *	1-6,8,9,14,15,19,20	
A	FR-A-2 483 177 (N. SALKIN)  * Page 2, line 25 - page 3, line 12; examples *	1-5,7-10	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int. Cl. 3)
Place of search THE HAGUE		Date of completion of the search 14-10-1983	Examiner FLETCHER A.S.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons  & : member of the same patent family, corresponding document	

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